

Work Order ID 109702

November-26-13 10:16:53 AM

109702

Page 2

Item ID: D350-578-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bearpaw

Start Date: 11/26/13 Start Qty: 6.00

6

Cust Item ID:

Required Date: 11/27/13 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: <u>PG 012</u>								
190	QC21- Final Inspection - Work Order Release	0.00							
190	QC	0.00							
Quality Control									

13/11/30

6 DAS
9-89

2

13/11/29

ME
13-11-29

Picklist Print

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Work Order ID: 109702

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 11/26/13

Required Date: 11/27/13

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2182B
Seal (SPer Foot)
Cut Qty 6 at 5.00" Long

DAS
31
9-89

Location	Loc Qty	Loc Code
ST412	374.4922767	
101827	15.1289367	
108914	350	
93429	9.36334	

25

15

2.5. 6x

12.5. 30x

D2274
Radius Block

DAS
31
9-89

Location	Loc Qty	Loc Code
FG	2	
86855	2	
ST007	8	
65047	8	
ST008	432	
102156	4	
106191	54	
108466	373	
76104	1	

12

72

3108466 60x.

12x.

D2529
Washer

DAS
31
9-89

Location	Loc Qty	Loc Code
ST011	224	
106264	215	
64127	8	
76086	1	

12

72

B-11-26

72x

DAS
26
9-89

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Start Date: 11/26/13

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26
9-89

D2438

Clamp

Manufactured No

160 Each 127.0000 6 36

Location

Loc Qty

Loc Code

FG 4
87532 4
ST456 123
105681 2
108855 118
73400 3

DAS
31
9-89

D2432

Bearpaw 19" X 24"

Manufactured No

160 Each 4.0000 2 12

Location

Loc Qty

Loc Code

ST017 1
69653 1
ST269 3
64973 1
65302 1
99766 1

DAS
31
9-89

AN4-17A

Bolt

Purchased No

160 Each 186.0000 12 72

Location

Loc Qty

Loc Code

ST515 186
M127432 186

DAS
31
9-89

12x m/26/05

COX

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Shop Packet Print

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Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 11/26/13

Required Date: 11/27/13

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0463J

Purchased

No

160

Each

1,225.0000

24

144

13-11-26.

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

FP001	2	
122441	2	
ST007	77	
121912	24	
M119575	53	
ST294	1041	
116304	8	
119097	1	
124198	35	
124778	83	
M127255	914	
ST510a	105	
M126221	105	

8x m 116304

19x.

93x.

24x.

DAS
26
9-89

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Start Date: 11/26/13

Required Date: 11/27/13

Start Qty: 6.00

Required Qty: 6.00

MS21042114

Purchased No

160

Each

4,997.0000

12

72

13-11-26

Locknut

DAS
26
9-89

DAS
31
9-89

DAS
26
9-89

Location	Loc Qty	Loc Code
FP001	92	
116548	8	
122452	38	
8182	12	
m117441	12	
m119017	6	
m121444	16	
ST314	9	
m125708	9	
st507	33	
m126073	33	
ST509	4532	
m123376	2000	
m126275	638	
m127255	1894	
ST510a	173	
m126333	173	
ST518	158	
124231	158	

72x